

# **SOUTH PRODUCTION NOTES**

**Aug 14, 2015**

**Afternoon Shift notes**

**BASF EMPLOYEES**

**261 Last Recordable**

**195 Last Lost Time**

**Freight Elevator in 31 is temporarily repaired. Please see instructions before using.**

## **#1 MED / AI 3952:**

**Work on reprogramming the powder system. Hold line until further notice.**

## **#1 RC / AI 3952:**

**Holding the several bags on floor until restarting line.**

**Trimer: Stage 3 was inspected and no issues found.**

## **#2 MED line / Cu 0860:**

**Batches requested have been completed on midnight shift.**

## **#2 RC/ Cu 0860:**

**We can begin feeding on midnight shift. We will need to change the fines over to an open topped lined super sack before we start.**

## **#3 MED line / D-1702:**

**The last of the wet mix has been added and is mixing late on first shift. Run this out and through the RC, then contact John B. for a screen change before running the two bags that are in front of tanks 6 and seven.**

## **#3 RC / D-1702:**

**Finish feeding the wet mix batches to the calciner. Then contact John B. for a screen change before feeding the two bags in front of tank 6 and 7.**

## **#4 RC / D-0222 next**

**Clean up continues. Hose down the spiral while running it, then hose out the bottom of the spiral. We will then need to clean the screener and run water through the discharge chute while opening and closing the slide gate. We also need to clean the dust collector line for the discharge chute.**

**Please take Title V reading for the DC 4A/4B at the collectors. There is a discrepancy in the readings on the control room computers.**

### **#5 RC / Cu 3818:**

Continue to feed....more bags of Cu Carb in rail shed (Phibrotech). We should be double stacking the bags that come off of the calciner. They are not going anywhere anytime soon.

### **#6 RC & Dryer / D 1756**

Ameriwaste sucked. Lucas and Gem are still working on the sly scrubber. Hoping to finish this evening. If we get the sly scrubber back we will need to light the calciner and dryer and bring them up to temperature.

### **West Pfaudler / D-0222**

Grodecki has provided special instructions for a final partial batch. We can then begin the clean up.

### **East Pfaudler/ D 1756:**

Pipeline is full. Down until we get #6 and SLY scrubber back.

### **6 Tank:**

Tank empty

### **7 Tank: KLP solution**

Tank was emptied.

### **National Dryer / D-0222.**

Feed the last batch when it gets unloaded. We will need to vacuum the national dryer in preparation for Schirmer to soda blast.

### **PK Blender: 3915 Pill Mix**

Made pill mix on first shift. Will need to move the repack equipment to the pole barn. **Al Catapal B is either in building 9 or the railshed. Do not go to the warehouse looking for any.**

Need to keep bldg 9 clean as the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

### **Abbe Blender:**

Tagged out of service until gate is repaired.

### **Tower 3 / QVAM:**

Continue. Should be unloaded on second shift.

**Tower 6 / Cu 0860:**

Tower 6 has loaded and was started up late on 3<sup>rd</sup> shift.

**North Screener / Cu 0860:**

Started screening the first half of first shift. Continue on.

**South Screener / DPT 0101 done, E 474 next:**

DPT finished, need to break down and clean up for E 474

**#2662 (west) Pill Machine / AI-3915:**

Continue.

**#2664 (east) Pill Machine / AI-3915:**

Continue.

**TK #2 / V 2010:**

Done

**TK #4 / Cu 0540:**

Continue loading and unloading. Adding a second operator when possible to catch up on milling.

The correct screens have been found.

We are starting on bag 7 of lot #14.

**Harrop Kiln / AI 3920:**

Lit and holding.

**Building 27 Belt Filter / 5020:**

Ran on first shift. Continue as we have manpower.

**PRODUCTION PRIORITIES:**

) West Pfaudler

- 2) South Precip/Dry
- 3) Horne Tabletting
- 4) #6RC/East Pfaudler
- 5) #2 RC North (if feed is available)
- 6) #3 MED/#3RC
- 7) #5 Calciner
- 8) #2 MED/#2 RC
- 9) #4 Tunnel Kiln
- 10) #4 Calciner
- 11) Reduction Towers